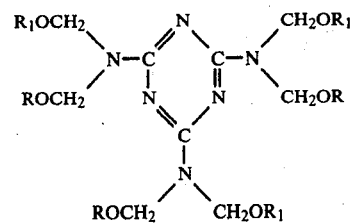
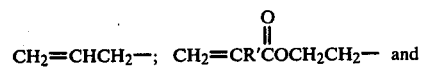


2. The process of forming a non-yellowing coating on
 a substrate said coating being heat stable at 450° F. for
 at least 15 minutes which comprises applying to the
 substrate a layer of a photocurable composition com-
 prising a polythiol, a photoinitiator and a polyene of the
 formula:



wherein R are all the same member of the group consist-
 ing of



R₁ is —CH₃ or R, and R' is —CH₃ or H and thereafter
 exposing said composition to UV radiation.

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